***WARNING***

THIS UNIT MUST BE ASSEMBLED ON LOCATION AND MUST NOT BE MOVED. TO MOVE REQUIRES FULL DISASSEMBLY. MOVING THIS UNIT WHILE INSTALLED, EVEN IF DISPLAY CARDS ARE REMOVED, MAY DAMAGE UNIT AND/OR CAUSE BODILY HARM.

716-427 SPEARTEK 80 SLOT ASSEMBLY INSTRUCTION SHEET

HARDWARE:

- .25-20 X 18mm WHITE (JCB) JOINT CONN BOLT (8)
- .25-20 X 35mm WHITE (JCB) JOINT CONN BOLT (48)
- .25-20 X 3" (HHB) HEX HEAD BOLT (7)
- .312-18 X .875" (HHB) HEX HEAD BOLT (8)
- .312-18 X 1.75" (HHB) HEX HEAD BOLT (16)
- .312-18 X 1.25" (HHB) HEX HEAD BOLT (4)
- .25-20 HEX KEP NUT (15)
- FLAT WASHER (7)

PARTS REQUIRED:

- BASE ASSY
- TOP CAP ASSY
- SUPPORT TUBE
- TOP CAP BRACKET
- HEADER GRAPHIC (4) INSTALLED IN TOP CAP ASSEMBLY
- CORNER BRACE (4)
- LONG GUSSET BRACE (2)
- SHORT GUSSET BRACE (2)
- WHITE COROPLAST SHEET (16)
READ INSTRUCTION STEPS THOROUGHLY BEFORE STARTING EACH STEP.

**STEP 1:** REFER TO PHOTO-1 ON PAGE 3

CAREFULLY UNPACK AND PLACE THE BASE ON THE FLOOR WHERE THE DISPLAY IS TO BE LOCATED.

**STEP 2:** REFER TO PHOTOS-2, 3, AND 4 ON PAGE 3

SECURE THE (2) SMALL AND (2) LARGE GUSSET BRACES TO WOOD PANEL USING .312-18 X .875 HEX HEAD BOLTS THRU THE GUSSET INTO THE PRE-INSTALLED PROP NUTS IN THE BOTTOM OF THE WOOD PANEL.

**NOTE:** 2 SMALL GUSSETS OPPOSITE FROM EACH OTHER AND 2 LARGE GUSSETS OPPOSITE FROM EACH OTHER.

INSTALL THE SUPPORT TUBE OVER THE ROUND TUBE INTO THE CUT OUT OF THE BASE ASSEMBLY ALIGN THE TUBE WITH THE HOLES IN THE GUSSET BRACES AND SECURE USING .25-20 X 3" HEX HEAD BOLTS, WITH A WASHER AT THE BOLT HEAD END, THRU THE GUSSET BRACES AND THE TUBE USING THE HEX KEP NUTS TO SECURE ON THE OPPOSITE SIDE.

**STEP 3:** REFER TO PHOTOS-5 AND 6 ON PAGE 4

ATTACH THE BRACE STRAPS TO THE TUBE USING (2) .25-20 X 3" HEX HEAD BOLTS, WITH A WASHER AT THE BOLT HEAD END, AND HEX KEP NUTS TO SECURE ON THE OTHER SIDE.

ATTACH THE CORNER BRACES TO THE STRAPS USING (8) .25-20 X 18mm WHITE JCB AND HEX NUTS ON THE INSIDE.
STEP 4: REFER TO PHOTO-7 ON PAGE 6

ATTACH THE CAP BRACKET USING (4) .312-18 X 1.25" HHB INTO THE PRE-INSTALLED PROP NUTS OF THE TOP CAP ASSY WOODEN PANEL, PLACE THE ASSEMBLY ON TOP OF THE SUPPORT TUBE, MAKING SURE TO ORIENT THE BRACKET HOLES WITH THE HOLES IN THE SUPPORT TUBE. SECURE IT WITH A .25-20 X 3" HEX HEAD BOLT, WITH A WASHER AT THE BOLT HEAD END, THRU THE BRACKET AND SUPPORT TUBE AND A .25-20 HEX KEP NUT ON THE OTHER SIDE.

STEP 5: SLIDE A COROPLAST SHEET IN EACH SIDE, IN THE BACK OF THE SAMPLE WALL BETWEEN VERTICAL WIRES AND HORIZONTAL PRODUCT CHANNELS, BEFORE ATTACHING IT TO THE BRACE STRAP.

AFTER FULLY ASSEMBLED THESE SHEETS SHIELD THE INSIDE OF THE UNIT FROM BEING SEEN.

STEP 6: SEE EXAMPLES ON PAGE 7.

THE UNIT WILL HAVE TO BE MOVED BACK AND FORTH OR SIDE TO SIDE FOR CORRECT ALIGNMENT OF THE SAMPLE WALLS AND TOP AND BOTTOM WOOD PANEL BOLTS. HAND TIGHTEN ALL BOLTS IN THE SAMPLE WALLS AND TOP AND BOTTOM WOOD PANELS FOR NOW.

NOTE: SAMPLES WALLS ARE NUMBERED ON THE FRONT SIDE IN SEQUENCE. MAKE SURE THE CORRECT TOP AND BOTTOM WALLS SEQUENTIALLY LINE UP. TOP TO BOTTOM 1-5 AND 11-15 (TOP WALL) 6-10 AND 16-20 (BOTTOM WALL), AND SO ON, AS THE UNIT TURNS RIGHT TO LEFT. ATTACH THE WALLS TO THE CORNER BRACES USING (48) .25-20 X 35mm WHITE JCB THRU THE WALL INTO THE PRE-INSTALLED NUTS ON THE BRACE.

REFER TO PHOTO-8 AND 9 ON PAGE 6.

USE (8) .312-18 X 1.75" HEX BOLT THRU THE BOTTOM OF THE WOOD PANEL INTO THE PRE-INSTALLED WALL INSERTS, (THE UNIT WILL HAVE TO BE ROTATED FOR THE BOLT INSTALLATION). USE (8) .312-18 X 1.75" HEX BOLTS THRU THE TOP CAP ASSEMBLY INTO THE PRE-INSTALLED INSERTS IN THE TOP OF THE SAMPLE WALL.

YOU MAY NOW FINISH TIGHTENING ALL BOLTS