**WARNING**

FAILURE TO FOLLOW THESE INSTRUCTIONS MAY RESULT IN BODILY INJURY.

UNIT WEIGHT: 385 LBS WITHOUT SAMPLES

PLEASE READ ALL STEPS BEFORE BEGINNING THE RETRO-FIT. RETAIN INSTRUCTIONS FOR FUTURE REFERENCE.

FOR ADDITIONAL ASSISTANCE CALL 706-277-3703 (HOURS 8-5 EST)

716-427 SPEARTEK 80 SLOT RETRO-FIT INSTRUCTION SHEET
STEP 1
Unload the display of all samples before starting the retro-fit installations.

***CAUTION***

This operation requires a minimum of three able-bodied personnel. Unit weighs 385 lbs

Carefully place the existing display on its side. It is necessary to rest the unit on a sturdy platform so the base may be rotated to gain access to the bolts.
STEP 2 Rotate the bottom base left or right to remove (8) screws from the bottom of the panel as seen in this photo.
STEP 3  Remove (one) lower sample wall panel as shown by removing six (6) joint connector bolts. See next photo.
STEP 3 Continued
**STEP 4**

***CAUTION***

This operation requires a minimum of three able-bodied personnel.

Before removing eight (8) bolts from the gussets, have two personnel maintain a firm grip or stabilize the base on a stable source. Failure to do so may result in bodily harm. See next photo. *Base weighs 85 lbs.*

Remove the bolts and separate the base unit from the upper section.
STEP 4 Continued
STEP 4 Continued. After removal, discard the old base unit. Locate new base unit to be installed.
STEP 5

***CAUTION***

This operation requires a minimum of two abled bodied personnel.

Insert the top wood assembly of the retro fit base onto the square tube. Refer to step 4 (yellow arrow) to see location of white (square) tube. Ensure the tube is inserted into the opening on the wooden plate.

Install top two (inside) bolts. Blue Arrows. This will allow safe installation of the remaining bolts. You will only be able to install six bolts at this point. Installation of these bolts will require some shifting of the upper unit to align. (DO NOT tighten bolts at this point.)
Step 6 Reinstall the (8) bolts through the gusset braces into the new wood panel and tighten.
STEP 7 Reattach the sample wall, previously removed in step 3.
STEP 8 Add the last (2) bolts through the bottom of the new wood panel into the reattached sample wall. (See red arrows) Tighten all bolts at this time.
STEP 9  ***CAUTION***
This operation requires a minimum of two able-bodied personnel.

Insert new base (round) tube through opening. *This step may require minor adjustments to align the round tube into the square tube.*

Carefully stand the unit up, using required personnel, and reload samples.
*NOTE: BASE MAY SEPARATE*